

- Mellor Packaging Ltd., Wolverhampton Road, Wedge Mills, Cannock, Aintree Branch, Heysham Road, Bootle and Borlands Avenue, Botcherby, Carlisle and Burrfields Road, Portsmouth and Perry Wood Walk, Worcester and Speke Boulevard, Liverpool and St. John's Grove, Southcoates Lane, Hull and Southcoates Lane, Hull and Stokes Street, Clayton, Manchester.
- Metal Closures Venus Packaging Ltd., Digby Street, Ilkeston.
- Michelin Tyre Co. Ltd., Campbell Road, Stoke-on-Trent.
- Midland Plastics, Power Station Road, Rugeley.
- Milk Marketing Board, Llanstephan Road, Johnstown.
- Minipak Aerosols Ltd., Arkwright Road, Astmoor Industrial Estate, Runcorn.
- Ministry of Defence, Maintenance Unit, Royal Air Force, Carlisle.
- Mitre Printing Co. Ltd., Gibson Street, Nelson.
- Robert Moss Ltd., Langford Lane, Kidlington, Oxford.
- Muirhead & Sons Ltd., Earls Road, Grangemouth.
- Mullard Hazel Grove (associated Semiconductor Manufacturers) Ltd., Bramhall Moor Lane, Hazel Grove, Stockport.
- Muller & Co. (England) Ltd., Cloebury Mortimer, Kidderminster.
- Narrow Fabric Industries (Barrow) Ltd., Greengate Mill, Greengate St. Barrow-in-Furness
- NEI Bruce Peebles Ltd., (t/a Parsons Peebles Motors & Generators) Electric Avenue, Witton, Birmingham.
- Neosid Manufacturing Ltd., Glebe Road, Huntingdon.
- Newbury Electronics Ltd., Kennet Works, West Mills, Newbury.
- The Old Cross Dyeworks Ltd., West End Street, Stapleford, Nottingham.
- Olgelin Ltd., Newhouse Industrial Estate, Nr. Motherwell.
- Ontime Ltd., Annie Pit Lane, Clay Flatts, Workington.
- OP Chocolate Ltd., Huntley Works, Union Road, Abergavenny.
- Oxford Mail & Times (Westminster Press Ltd.), Ferry Hinksey Road, Osney Mead, Oxford.
- Painter Borthers Ltd., Mortimer Road Hereford.
- Palethorpes Ltd., Maer Lane, Market Drayton.
- The Parker Pen Co. Ltd., Railway Road, Newhaven.
- PCL Packaging (UK) Ltd., Upper Mills Estate, Stonehouse.
- Pendle Connectors Ltd., Elizabeth Street, Leigh.
- Philips Electric Arc Welding Ltd., Actarx Works, Glasgow.
- Pilkington PE Ltd., Glascoed Road, St. Asaph.
- G. A. Pinder & Son Ltd., Newlands Park, Scarborough.
- Pirelli Ltd., Derby Road, Burton-on-Trent.
- Plessey Telecommunications Co. Ltd., Edge Lane, Liverpool.
- Portsmouth & Sunderland Newspapers Ltd., The News Centre, Hilsa, Portsmouth.
- Pratt Burnerd International Ltd., Park Works, Lister Lane, Halifax.
- Pressmark Pressings Ltd., Racemeadow Rd, Atherstone Industrial Estate, Atherstone.
- Prestwick Circuits Ltd., Mosshill Industrial Estate, Dalmington Road, Ayr.
- Proctor & Gamble Ltd., City Road, Newcastle-upon-Tyne.
- Polychrome (Berwick), Tweedmouth Industrial Estate, East Ord, Berwick-upon-Tweed.
- Polydex Mouldings (Glenrothes) Ltd., Whitehill Road, Glenrothes.
- Ranco Controls Ltd., Bell Close, Newnham Industrial Estate, Plymouth.
- RA (Record Division) Ltd, Armstrong Industrial Estate, Washington.
- Reckitt & Colman Products Ltd., Carrow, Norwich.
- Renold Ltd., Burnage Lane, Manchester.
- RHM Bakeries (Northern) Ltd., (Midlands) Gain Lane, Thornbury, Bradford and Hardings Branch, Granby Avenue, Garretts Green, Birmingham and Wheatfield Road, Westhope, Newcastle-upon-Tyne.
- RHM Foods Ltd., Cerebos House, Booth Lane, Middlewich.
- Rist's Wires & Cables Ltd., Union Mill, Pickup Street, Accrington.
- Rivington Carpets International Ltd., Victoria Mill, Miry Lane, Wigan.
- Robinson & Sons Ltd., Boythorpe Works, Wheat Bridge Mills, Chesterfield.
- Robinson & Sons Ltd., Wheat Bridge Works, Chesterfield.
- Rockware Class Ltd., Atlas Works, Pocket Nook, St Helens.
- Rolls-Royce Ltd., Mowbray Street, Derby and Nightingale Rd, Derby and Sinfon 'A' Site, Victory Road, Derby and Watnal Road, Hucknall.
- Remix Foods Ltd., Lockett Road, Ashton-in-Makerfield.
- Ross Foods Ltd., Holt Road, Fakenham and North Bellshill Estate, Bellshill.
- Round Oak Steel Works Ltd., Brierley Hill.
- Rowallan Creamery Ltd., Glasgow Road, Kilmarnock.
- Royal Aircraft Establishment Farnborough.
- Royal Infirmary of Edinburgh & Associated Hospitals, Royal Infirmary, Lauriston Place, Edinburgh.
- Royal Ordnance Factory, Chorley and Glascoed, Usk.
- Salford Electrical Instruments Ltd., Peel Works, Barton Lane, Eccles.
- Thomas Salter Ltd., Woodside Road, Glenrothes.
- Christian Salvesen (Cold Storage) Ltd., Easton, Nr. Grantham.
- Scapa-Porritt Ltd., Stubbins Vale Mills, Ramsbottom, via Bury.
- S. Schneiders & Sons Ltd., Rochester House, Commercial Road, Strood, Rochester.
- Scottish Worsted & Woollens Ltd., Leithen Mills, Leithen Crescent, Innerleighen and Tweedvale Mills, Walkerburn.
- Shell Chemicals (UK) Ltd., Carrington, Urmston, Manchester.
- Shield Foam Products Ltd., Parsons Industrial Estate, Washington.
- Shieldness Produce Ltd., Carriden Industrial Estate, Bo'ness.
- Showerrings Ltd., Kilver Street, Shepton Mallet.
- Siegrist-Orel Ltd., Star Lane, Margate.
- Simplex GE Manufacturing Ltd., Grindley Lane, Blythe Bridge, Stoke-on-Trent.
- Sketchley Ltd., Rugby Road, Hinckley.
- Smith & Nephew Fabrics Ltd., Glen Mill, North Valley Road, Colne.
- Smith & Nephew-Stonebridge Ltd., Stonebridge Mill, Chatburn, Clitheroe.
- Smith Bros. (Whitehaven) Ltd. Ivy Mill Factory, Hensingham, Whitehaven and North Shore, Whitehaven and Salterbeck, Trading Estate, Salterbeck, Workington.
- Smith Bulmer & Co. Ltd., Holmfild Mills, Halifax.
- John Smiths Tadcaster Brewery Ltd., The Brewery, Tadcaster.
- A. Spafford & Co. Ltd., Colver Road, Sheffield.
- Spark Industrial Electronics Ltd., Darlington Road, Northallerton.
- Spencer Jaxons Ltd., Kelvin Avenue, Hillington Industrial Estate, Glasgow.
- Standard Telephone & Cables, Treforest Industrial Estate, Pontypridd.
- Star Paper Ltd., Feniscowles, Blackburn.
- Steel Plant Services (Rotherham) Ltd., Lynam Works, Aldwarke Road, Ranmarsh, Rotherham.
- G. R. Stein Ltd., Manual Works, Whitecross, near Linlithgow.
- Stelrad Group Ltd., White Lea Road, Swindon, Mxborough.
- Storey Bros. & Co. Ltd., Decorene Factory, White Lund Estate, Morecambe.
- Suflex Ltd., Newport Road, Pontymister.
- Sunblest Bakeries (Wolverhampton) Ltd., Heath Mill Road, Wombourne, Wolverhampton.
- Sunderland Shipbuilders Ltd., North Sands Shipyard, Dame Dorothy Street, Sunderland.
- Surrey Area Health Authority, West Park Hospital Laundry, Horton Lane, Epsom.
- Symbol Biscuits Ltd., Devonshire Road, Blackpool.
- Tarikville Ltd., Croft Mill Estate, Plessey Road, Blyth.
- Tate & Lyle Refineries Ltd., Love Lane Sugar Refinery, Liverpool.
- Tay Textiles Ltd., Wallace Works, Dunkeld Road, Perth.
- H. Tempest Ltd., Clare Road, Cardiff.
- Joseph Terry & Sons Ltd., The Chocolate Works, Bishopthorpe Road, York.
- Timex Corporation, Stephenson Estate, Washington.
- Tobrex Engineering Ltd., Dunsinane Avenue, Dundee.
- Tomado Ltd., Green Lane Industrial Estate, Spennymoor.
- TPT Ltd., Linden Mill, Castleton, Rochdale.
- Triman Ltd., Silica Road, Amington Industrial Estate, Tamworth.
- Tubbs Stevenson (Scotland) Ltd., Winchester Avenue, Deny.
- Tuda Components Ltd., Nottingham Road, Attenborough, Nottingham.
- Tudor Food Products, Stephenson Road, Peterlee.
- R. Twining & Co. Ltd., Tyne Tunnel Trading Estate, North Shields.
- UG Glass Containers Ltd., Peasley Glassworks, Peasley Cross Lane, St. Helens.
- UG Closures & Plastics Ltd., Steuart Road, Bridge of Allan.
- United Biscuits (Foods) Ltd., Cowpen Lane Industrial Estate, Billingham and South Humberside Industrial Estate, Grimsby.
- United Kingdom Atomic Energy Authority, Dounreay Nuclear Power Development Establishment, Thurso.
- United Wire Ltd., Granton Park Avenue, Edinburgh.
- Vacuumatic Ltd., Main Road, Harwich.