

3. Manufacturers specification/drawing for container (i.e. body, closure and other components).

NOTE—BS 1918 Part 1 will be reissued in 1977 and R3/2 will become known as R/3, without physical change in that thread.

Bottle capacity ml	UG Drawing No. for bottle	UG Drawing No. for Clic-Loc closure		Clic-Loc closure size mm
15	AA610 (Unrevised) dated 27.4.70	X.372/00/01 Issue 5 dated 9.9.75	X.373/00/01 Issue 5 dated 9.9.75	22
25	AA611 Rev. 3 dated 7.8.70	X.350/00/01 Issue 7 dated 9.9.75	X.349/00/01 Issue 9 dated 8.9.75	24
30	AA612 Rev. 2 dated 9.1.74 (Unrevised)	X.371/00/01 Issue 5 dated 9.9.75	X.370/00/01 Issue 4 dated 9.9.75	28
40	AA613 Rev. 2 dated 9.1.74	X.371/00/01 Issue 5 dated 9.9.75	X.370/00/01 Issue 4 dated 9.9.75	28
50	AA614 Rev. 1 dated 9.1.74	X.371/00/01 Issue 5 dated 9.9.75	X.370/00/01 Issue 4 dated 9.9.75	28
60	AA615 Rev. 2 dated 9.1.74	X.371/00/01 Issue 5 dated 9.9.75	X.370/00/01 Issue 4 dated 9.9.75	28

4. Materials from which container is manufactured

- (a) Body
(b) Closure

(a) Body — glass.

(b) Closures — *Clic-Loc* MK 2.

As per UG raw material specifications namely:—

- 22mm Inner component X.372 Issue 2 dated 29/1/75
- 22mm Outer component X.373 Issue 3 dated 11/2/75
- 24mm Inner component X.350 Issue 1 dated 23/10/74
- 24mm Outer component X.349 Issue 2 dated 11/2/75
- 28mm Inner component X.371 Issue 1 dated 22/10/74
- 28mm Outer component X.370 Issue 2 dated 11/2/75

All inner closure components are polypropylene.

All outer closure components are H.D. polyethylene.

NOTE—All inner closure components are fitted with a cap liner appropriate to the product packed.

5. Description of process by which container is manufactured

Clic-Loc MK 2 closures — injection moulded.
Glass bottles — blown.

SCHEDULE 4

(Certificate No. 76/64369)

It is hereby certified that the S/-/1, Supervisory Committee (Child Resistant Containers), established by the British Standards Institution, has approved the containers described below submitted for test under Application number 1002 as complying with BS 5321:1975 (as amended). This certificate relates to complete containers consisting of a container body and a closure taken together. It does not relate to a closure alone. *It relates only to the drawings identified by an Issue number or otherwise uniquely defined.*

JOHN FLINT,

Chairman of Supervisory Committee S/-/1.

1. Name and address of applicant.

Cope Allman Plastics Limited,
Fitzherbert Road,
Farlington,
Portsmouth, PO6 1SD,
Hampshire.

Registered Office:
27 Hill Street,
London W.1.

2. Description of container design submitted for test

48ml Snap-safe child resistant plastics tablet bottle fitted with a 24mm closure as detailed in 3 below.

3. Manufacturers specification/drawing for container (i.e. body, closure and other components).

Bottle. As shown in Sheet 1 Issue 1 of a drawing dated 14/10/76, and in which the 48ml bottle is identified as drawing number C306T. (Other bottles shown on the drawing are not included in this certificate).

Closure. As shown in Sheet 1 Issue 2 of a drawing dated 27/10/76 in which the 24mm closure is identified as Comp. No. C276C.

(Other closures shown on the drawing are not included in this certificate).

4. Materials from which container is manufactured

- (a) Body
(b) Closure

(a) *Bottle* — General purpose amber polystyrene

Hoechst N7001 Natural plus 3% amber masterbatch SMB
7972 R.H. Cole or
Monsanto HF 66 Natural plus 3% amber masterbatch SMB
7972 R.H. Cole or
Shell Carinex GP UL plus 3% amber masterbatch SMB
7972 R.H. Cole.

(b) *Closure* — High density polythene.

Hoechst GA 7260 Natural plus 3% white masterbatch
VBM 8016650 R.H. Cole.

5. Description of process by which container is manufactured

Bottle. Combination of injection and blow moulding.
Closure. Injection moulding.