

Up to and including 4 in Bobbins	4½ in and 4½ in Bobbins	5 in Bobbins	6 in Bobbins	General Minimum Time Rates per week of 48 hours			
				Single Spinners	Double Spinners		
Total Number of Spindles attended	Total Number of Spindles attended	Total Number of Spindles attended	Total Number of Spindles attended	s	d	s	d
Up to and including	Up to and including	Up to and including	Up to and including	s	d	s	d
86	76	57	68	43	8	42	9
88	78	70	58	44	0	43	0
90	80	72	60	44	4	43	3
92	82	74	61	44	8	43	6
94	84	75	62	45	0	43	9
96	86	76	64	45	4	44	0
98	88	78	65	45	8	44	3
100	89	80	66	46	0	44	6
102	90	82	68	46	4	44	9
104	92	83	70	46	8	45	0
106	94	84	71	47	0	45	3
108	96	86	72	47	4	45	6
110	98	88	73	47	8	45	9
112	99	90	74	48	0	46	0
114	100	91	76	48	4	46	3
116	102	92	77	48	8	46	6
118	104	94	78	49	0	46	9
120	106	96	80	49	4	47	0
122	108	98	81	49	8	47	3
124	110	99	82	50	0	47	6
126	112	100	84	50	4	47	9
128	114	102	85	50	8	48	0
130	116	104	86	51	0	48	4
132	117	105	88	51	4	48	8
134	118	106	89	51	8	49	0
136	120	108	90	52	0	49	4
138	122	110	92	52	4	49	8
140	124	112	93	52	8	50	0
142	126	114	94	53	0	50	4
144	128	116	96	53	4	50	8
146	130	117	97	53	8	51	0
148	132	118	98	54	0	51	4
150	133	120	100	54	4	51	8
152	134	122	101	54	8	52	0
154	136	123	102	55	0	52	4
156	138	124	104	55	4	52	8
158	140	126	105	55	8	53	0
160	142	128	106	56	0	53	4
162	144	130	108	56	4	53	8
164	146	131	109	56	8	54	0
166	148	132	110	57	0	54	4
168	149	134	112	57	4	54	8
170	150	136	113	57	8	55	0
172	152	137	114	58	0	55	4
174	154	138	116	58	4	55	8
176	156	140	117	58	8	56	0
178	158	142	118	59	0	56	4
180	160	144	120	59	4	56	8
182	161	145	121	59	8	57	0
184	162	146	122	60	0	57	4
186	164	148	124	60	4	57	8
188	166	150	125	60	8	58	0
190	168	152	126	61	0	58	4
192	170	154	128	61	4	58	8

(a) For the above General Minimum Time Rates Single Spinners are to shift a carriage and all Spinners are to clean and blow down frames to start and stop frames when required and to perform other usual Spinners duties